## Contents

Acknowledgments ix

**Introduction:** Sweatshops Are Where Hearts Starve 1

**Part 1. The Fall and Rise of Sweatshops in the United States** 7

Chapter 1. What Is a Sweatshop? 9

Appendix 1. Estimating the Number of Sweatshop Workers in the United States in 2000 42

Chapter 2. Memory of Strike and Fire 52

Chapter 3. The Decline of Sweatshops in the United States 72

Chapter 4. The Era of Decency and the Return of the Sweatshop 86

**Part 2. Explaining the Rise of the New Sweatshops** 101

Chapter 5. Global Capitalism and the Race to the Bottom in the Production of Our Clothes 103

Chapter 6. Retail Chains: The Eight-Hundred-Pound Gorillas of the World Trade in Clothing 125
## Contents

**Chapter 7.** Firing Guard Dogs and Hiring Foxes  147  
**Chapter 8.** Immigrants and Imports  172  
**Chapter 9.** Union Busting and the Global Runaway Shop  187  
**Chapter 10.** Framing Immigrants, Humiliating Big Shots: Mass Media and the Sweatshop Issue  206  
**Appendix 2.** Details of the Immigrant Blame Analysis  239  
**Conclusion to Part 2:** Producing Sweatshops in the United States  243  

**Part 3. Movements and Policies**  245  
**Chapter 11.** Combating Sweatshops from the Grass Roots  249  
**Chapter 12.** Solidarity North and South: Reframing International Labor Rights  284  
**Chapter 13.** Ascending a Ladder of Effective Antisweatshop Policy  309  
**Chapter 14.** Three Pillars of Decency  322  

**Personal Epilogue:** Hearts Starve  335  
Notes  339  
References  352  
Index  377