

## *Contents*

- I Black Detroit and the Automobile Industry, 1917–1937 3
- II From the Sit-Downs to the Ford Strike:  
Blacks and the Union, 1937–1941 34
- III Black Protest, Union Principles, and Federal Intervention:  
The Struggle Against Job Discrimination, 1941–1943 108
- IV The Forging of the Alliance  
Between Black Detroit and the UAW: 1941–1943 175
- V The Image and the Reality: An Epilogue 207
- Notes 223
- Bibliographical Essay 271
- Index 281