

## Contents

ONE	Beginnings, 1865–95	I
TWO	Experiments, 1895–1905	28
THREE	Growth of the Giants, 1905–15	54
FOUR	Rum-Running, Racing, and the Rise of the Runabouts, 1915–29	87
FIVE	The Great Depression, 1929–39	121
SIX	Building for the Arsenal of Democracy, 1939–49	149
SEVEN	Prosperity and Problems, 1950–60	184
EIGHT	Epilogue: The 1960s and Beyond	211

### *Appendixes*

*Appendix One. Geographic Distribution and Employment  
Statistics of Michigan Boat Builders, 1890–95* 235

*Appendix Two. Employment and Boat Production of  
Michigan Boat Builders, 1905* 239

*Notes* 245

*Selected Bibliography* 273

*Index* 293